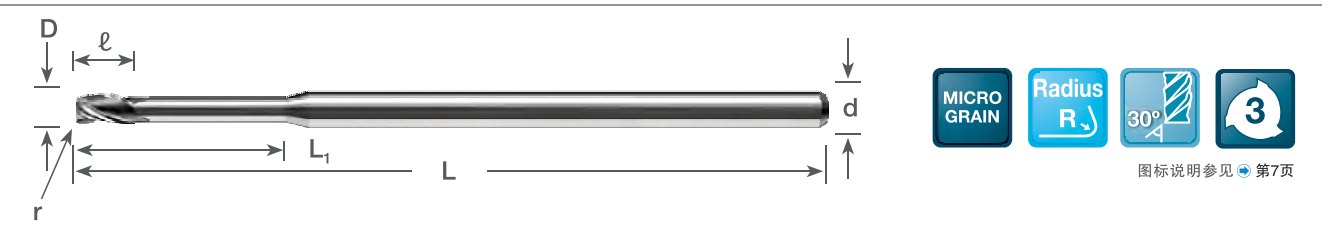


3刃

NEW

延长刃标准圆角铣刀

直径0.0312" - 0.2500"
表面光洁度高
亚微粒硬质合金



标准圆角延长刃(英制规格)

尺寸(in)						无涂层		AlTiN涂层		NEW DLC涂层
D ^{+0.000 -0.001}	d	ℓ	L	L ₁	r	产品编号	库存	产品编号	库存	产品编号
0.0312 (1/32)	1/8	0.046	2 1/2	0.156	0.010	1744-0312.156CR	●	1744-0312L156CR	●	1744-0312D156CR
0.0312 (1/32)	1/8	0.046	2 1/2	0.250	0.010	1744-0312.250CR	●	1744-0312L250CR	●	1744-0312D250CR
0.0312 (1/32)	1/8	0.046	2 1/2	0.375	0.010	1744-0312.375CR	●	1744-0312L375CR	●	1744-0312D375CR
0.0469 (3/64)	1/8	0.070	2 1/2	0.250	0.010	1744-0469.250CR	●	1744-0469L250CR	●	1744-0469D250CR
0.0469 (3/64)	1/8	0.070	2 1/2	0.375	0.010	1744-0469.375CR	●	1744-0469L375CR	●	1744-0469D375CR
0.0469 (3/64)	1/8	0.070	2 1/2	0.570	0.010	1744-0469.570CR	●	1744-0469L570CR	●	1744-0469D570CR
0.0625 (1/16)	1/8	0.093	2 1/2	0.312	0.010	1744-0625.312CR	●	1744-0625L312CR	●	1744-0625D312CR
0.0625 (1/16)	1/8	0.093	2 1/2	0.500	0.010	1744-0625.500CR	●	1744-0625L500CR	●	1744-0625D500CR
0.0625 (1/16)	1/8	0.093	2 1/2	0.750	0.010	1744-0625.750CR	●	1744-0625L750CR	●	1744-0625D750CR
0.0781 (5/64)	1/8	0.117	2 1/2	0.406	0.010	1744-0781.406CR	●	1744-0781L406CR	●	1744-0781D406CR
0.0781 (5/64)	1/8	0.117	2 1/2	0.625	0.010	1744-0781.625CR	●	1744-0781L625CR	●	1744-0781D625CR
0.0781 (5/64)	1/8	0.117	2 1/2	0.940	0.010	1744-0781.940CR	●	1744-0781L940CR	●	1744-0781D940CR
0.0938 (3/32)	1/8	0.139	2 1/2	0.500	0.010	1744-0938.500CR	●	1744-0938L500CR	●	1744-0938D500CR
0.0938 (3/32)	1/8	0.139	2 1/2	0.750	0.010	1744-0938.750CR	●	1744-0938L750CR	●	1744-0938D750CR
0.0938 (3/32)	1/8	0.139	2 1/2	1.125	0.010	1744-0938.1125C	●	1744-0938L1125C	●	1744-0938D1125C
0.1250 (1/8)	1/8	0.187	2 1/2	0.625	0.015	1744-1250.625CR	●	1744-1250L625CR	●	1744-1250D625CR
0.1250 (1/8)	1/8	0.187	2 1/2	1.000	0.015	1744-1250.1000C	●	1744-1250L1000C	●	1744-1250D1000C
0.1250 (1/8)	1/8	0.187	3	1.500	0.015	1744-1250.1500C	●	1744-1250L1500C	●	1744-1250D1500C
0.1562 (5/32)	3/16	0.234	3	0.750	0.015	1744-1562.750CR	●	1744-1562L750CR	●	1744-1562D750CR
0.1562 (5/32)	3/16	0.234	3	1.250	0.015	1744-1562.1250C	●	1744-1562L1250C	●	1744-1562D1250C
0.1875 (3/16)	3/16	0.281	3	1.000	0.030	1744-1875.1000C	●	1744-1875L1000C	●	1744-1875D1000C
0.1875 (3/16)	3/16	0.281	3	1.500	0.030	1744-1875.1500C	●	1744-1875L1500C	●	1744-1875D1500C
0.1875 (3/16)	3/16	0.281	4	2.250	0.030	1744-1875.2250C	●	1744-1875L2250C	●	1744-1875D2250C
0.2500 (1/4)	1/4	0.375	4	1.250	0.030	1744-2500.1250C	●	1744-2500L1250C	●	1744-2500D1250C
0.2500 (1/4)	1/4	0.375	4	2.000	0.030	1744-2500.2000C	●	1744-2500L2000C	●	1744-2500D2000C
0.2500 (1/4)	1/4	0.375	6	3.000	0.030	1744-2500.3000C	●	1744-2500L3000C	●	1744-2500D3000C

圆角公差				
Diameter (D)	0.0312"	0.0469" - 0.0938"	0.1250" - 0.1875"	0.2500"
+ / -	0.0010"	0.0015"	0.0020"	0.0030"

1744系列优先适用材料排序														
涂层	P Steel ~30HRC	P Steel 30-40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt
AlTiN	★	★	★	☆	☆	☆	☆	★	☆	★	★	★	☆	☆
DLC							☆	★						
无涂层							☆	☆	★	☆	★	★	☆	☆

★: 推荐被加工材料 ☆: 适用被加工材料 图标说明参见 第7页

●: U.S.标准库存
■: 无库存-定制交付
▲: 库存待定

钻头
铣刀
锯刀
丝锥
雕刻刀
镗刀
铰刀
锯齿刀
技术参数
索引