

# 10.00mm SHANK

6 FLUTE MICRO REAMERS

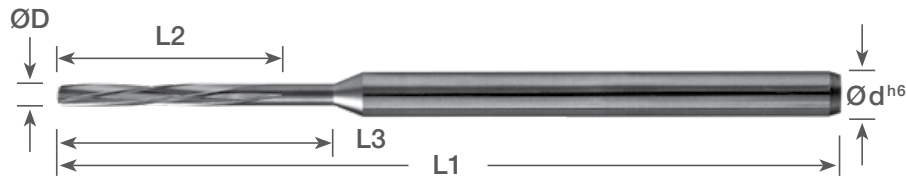
7.97mm - 8.03mm DIAMETER

Mirror Surface Finishes

Sub Micron Grain Carbide

Left Hand Spiral, Right Hand Cutting

For Reaming Through Holes



## STANDARD Length (Metric Sizes)

Uncoated		AlTiN Coating		Dimensions (mm)				
Part Number	Stock	Part Number	Stock	$\varnothing D^{+0.003mm/-0.000mm}$	$\varnothing d^{h6}$	L1	L2	L3
MR106-3138.1299	●	MR106-3138L1299	●	7.97	10.00	133.00	33.00	75.00
MR106-3142.1299	●	MR106-3142L1299	●	7.98	10.00	133.00	33.00	75.00
MR106-3146.1299	●	MR106-3146L1299	●	7.99	10.00	133.00	33.00	75.00
MR106-3150.1299	●	MR106-3150L1299	●	8.00	10.00	133.00	33.00	75.00
MR106-3154.1299	●	MR106-3154L1299	●	8.01	10.00	133.00	33.00	75.00
MR106-3157.1299	●	MR106-3157L1299	●	8.02	10.00	133.00	33.00	75.00
MR106-3161.1299	●	MR106-3161L1299	●	8.03	10.00	133.00	33.00	75.00

- L SOLID TOOLS
- DRILLS
- END MILLS
- ROUTERS
- THREAD MILLS & TAPS
- ENGRAVERS
- BORING BARS
- REAMERS
- TECHNICAL

SERIES MR106 WORKPIECE MATERIAL																
Coating	P Steel ~30HRC	P Steel 30~40HRC	H Hardened Steel ~55HRC	H Hardened Steel ~68HRC	M Stainless Steel	K Cast Iron	N Aluminum	N Graphite	N Copper Alloy	N Brass	N CFRP	N Plastic	N Thermoset Plastic	N High Density Plastic	S Nickel / Cobalt	S Titanium Alloy
AlTiN	★	★	★	★	★	☆									★	★
Uncoated	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆

★ : Priority ☆ : Applicable Materials

Recommended Cutting Conditions Page L232-L233

Symbol Descriptions Page L3